

Torque sensor

with dual-range-option

Type 4503B...

Type 4503B... torque sensors with built-in speed sensor operate on the strain gage principle. An integral, digital measurement conditioning system produces analog or digital output signals.

- Rated torque: 0,2 ... 5 000 N·m
- Ratio for second range: 1:10 or 1:5 of rated torque
- Speed ranges up to 50 000 1/min
- Accuracy class in standard measuring range: 0,05/0,1
In the extended measuring range: 0,1/0,2/0,4
- Integral speed sensor, high resolution speed/angle measurement sensor up to 8 192 pulses/revolution as option
- Serial data output RS-232C and USB interface

Additional advantages of second range:

- Freely selectable torque output frequency or voltage
- One sensor for two separately calibrated measuring ranges

Description

The dual range sensor offers the advantage of freely scalable range switching, which allows highly accurate measurement of both the peak and particularly the operating torque.

The sensor offers an integrated high resolution speed/angle measurement sensor up to 8 192 pulses/revolution, freely scalable. Additionally, the rotational direction as well as an absolute zero point (Z-line) are available.

Power is supplied and the measurement signals transferred between the rotating shaft and the case without contact. In addition to suitable mounting of the shaft, low production tolerances and high grade balancing, this is a further prerequisite for the high speed limit of up to 50 000 1/min achieved with the "H" version.



Application

The Type 4503B... torque sensors are used:

- In automotive and vehicle engineering
- In the aeronautical industry
- In mechanical and process plant engineering
- In electric motor manufacture

They are universal in application, being suitable for the development laboratory, production or quality assurance.

With a torque sensor Type 4503B... you will solve your measurement requirement. They are typically used for testing of electric motors, generators, drive performance, measurement of transmission or spindle drive friction, at a manual workstation or in networked, automated production cells.

Technical data

Mechanical basic data

Measuring range	N·m	±0,2 ... 5 000
Rated torque M_{nom}	N·m	0,2 ... 5 000
Overload capacity at limiting torque		1,5 x M_{nom}
Alternating torque		0,7 x M_{nom}
Rupture torque		4 x M_{nom}
Built-in speed sensor	pulses/ revolut.	1x60
speed measurement optional		>2
Minimum rotational speed for sufficient pulse stability	min ⁻¹	
Nominal Speed		depending on measuring range and design (see details)
Balancing class Q		
for version "L" and "W"		6,3
for version "H"		2,5
Housing material		Anodized aluminum
Protection class		IP40

General electrical specifications

Cut-off frequency –3 dB for voltage output	kHz	10
Noise with TP filter with Cut-off frequency (–3 dB) in measuring range 1:1	Hz % FSO	1 000 <±0,05
Output signal	VDC	±0 ... 5/10
at M_{nom} (rated value)	kHz	100 ±40
Load resistance	kΩ	>10
Operating temperature range (rated temperature range)	°C	10 ... 60
Service temperature range	°C	0 ... 70
Storage temperature range	°C	–25 ... 80
100 % control input	VDC	"On" 3,5 ... 30 "Off" 0 ... 2
Supply voltage	VDC	11 ... 30
Power consumption	W	<10
Electrical connection		12 pin/7 pin built-in connector

Speed/Rotation angle measuring system (optional)

Size		1 ... 5
Measuring system		magneto-resistive
Output signal	V	5 TTL
Pulses per revolution (N)		2x 1 ... 8 192
Pulse tolerance (Jitter of each flank)	°	±0,03
Minimum rotational speed for sufficient pulse stability	min ⁻¹	>0
Minimum rotational speed for speed measurement	min ⁻¹	>2
Admissible maximum output frequency	kHz	500
Group delay	μs	<150
Load resistance	kΩ	≥2
Jitter of the oscillation period (J_p)	%	$J_p = (0,03°/180°) \times N \times 100$

Reference pulse measuring system (0-Index)

Measuring system		magneto-resistive
Output signal	V	5 TTL
Pulses per revolution		1
Pulse tolerance	°	≤0,03
Minimum rotational speed for sufficient pulse stability	min ⁻¹	>0
Group delay	μs	<150
Load resistance	kΩ	≥2

Noise immunity (EN 61326-1, Table 2)

Electromagnetic field (AM)	V/m	10
Magnetic field	A/m	100
Electrostatic discharge		
Contact discharge (ESD)	kV	8
Electrostatic discharge		
Air discharge (ESD)	kV	4
Fast transients (burst)	kV	1
Impulse voltage (surge)	kV	1
Conducted emissions (AM)	V	10

Mechanical shock (EN 60068-2-27)

Number of cycles	–	1 000
Cycle time	ms	3
Acceleration shock	g	650

Vibrational loads in 3 directions (EN 60068-2-6)

Frequency range	Hz	10 ... 2 000
Load duration	h	2,5
Acceleration (Amplitude)	g	200

Measurement features

Size/Rated torque M_{nom}	N·m	0,2	0,5	1	2	5	10	20	50	100	200	500	-	-	-
	kN·m	-	-	-	-	-	-	-	-	-	-	-	1	2	5
Torque measuring system															
Nominal speed	n_{nom}														
Version "L" + "W" (Low Speed)	min ⁻¹	20 000						12 000			8 000		5 000		
Version "H" (High Speed)	min ⁻¹	50 000						30 000			20 000		10 000		
Measurement features in the measuring range 1:1 (single range)															
Accuracy class		0,1			0,05										
Linearity error including hysteresis	% FSO	<±0,1			<±0,05										
Rel. standard deviation of repeatability	% FSO	<±0,1			<±0,05										
Temperature influence zero point	%/10 K	<±0,1			<±0,05										
Temperature influence nominal value	%/10 K	<±0,1			<±0,05										

Size/Rated torque M_{nom}	N·m	0,2	0,5	1	2	5	10	20	50	100	200	500	-	-	-
	kN·m	-	-	-	-	-	-	-	-	-	-	-	1	2	5
Measurement features in the measuring range 1:5 / 1:10															
Accuracy class		0,4		0,2		0,1									
Linearity error including hysteresis	% FSO	<±0,4		<±0,2		<±0,1									
Rel. standard deviation of repeatability	% FSO	<±0,4		<±0,2		<±0,1									
Temperature influence zero point	%/10 K	<±0,4		<±0,2		<±0,1									
Temperature influence nominal value	%/10 K	<±0,4		<±0,2		<±0,1									

General technical data																	
Size/Rated torque M_{nom}	N·m	0,2	0,5	1	2	5	10	20	50	100	200	500	–	–	–		
	kN·m	–	–	–	–	–	–	–	–	–	–	–	1	2	5		
Load limits¹⁾																	
Limiting torque, referred to M_{nom} ²⁾	%	150															
Rupture torque, referred to M_{nom}	%	>400															
Oscillation width according to DIN 50100 (peak / peak) ⁴⁾	%	70															
Version "L" + "W" (Low Speed)																	
Longitudinal load limit on the drive side ³⁾	N	80						150			250		450				
Transverse load limit on the drive side ³⁾	N	120						280			700		1 500				
Longitudinal load limit on the measurement side ³⁾	N	50			80				120			200		350			
Transverse load limit on the measurement side ³⁾	N	1,6	3,3	5	10	28	30	35	200			450		700			
Version "H" (High Speed)																	
Longitudinal load limit on the drive side ³⁾	N	30						75			170		250				
Transverse load limit on the drive side ³⁾	N	100						200			400		800				
Longitudinal load limit on the measurement side ³⁾	N	30						40			100		160				
Transverse load limit on the measurement side ³⁾	N	1,6	3,3	5	10	28	30	35	100			250		450			

Other technical data																
Size/Rated torque M_{nom}	N·m	0,2	0,5	1	2	5	10	20	50	100	200	500	–	–	–	
	kN·m	–	–	–	–	–	–	–	–	–	–	–	1	2	5	
Mechanical basic data																
Torsional rigidity c_T	kN·m/rad	0,08		0,15	0,38	0,78	1,72	2,70	11,7	15,2	74,0	97,8	134	506	685	
Torsion angle at M_{nom}	°	0,14	0,35	0,38	0,30	0,37	0,33	0,43	0,25	0,38	0,15	0,29	0,43	0,23	0,42	
Proportional mass moment of inertia of rotor measuring side	kgcm ²	0,051			0,052		0,062		0,47	0,48	6,90	6,96	7,14	59,1	61,0	
Proportional mass moment of inertia of rotor drive side	kgcm ²	0,285			0,285		0,276		0,71	0,72	5,99	6,41	6,59	58,7	60,6	
Mass moment of inertia rotor	kgcm ²	0,336			0,337		0,338		1,18	1,19	12,9	13,4	13,7	118	122	
Natural frequency of the rotor (torsional vibration)	kHz	1,16		1,51	1,95	1,99	2,55	2,55	2,46	2,99	1,88	2,33	2,70	1,67	1,96	
Balancing class according to DIN ISO 1940																
Version "L" + "W" (Low Speed)	–	G 6,3														
Version "H" (High Speed)	–	G 2,5														
Nominal lifetime of bearings L_{10h} according to ISO2815 281 ⁵⁾																
Version "L" + "W" (Low Speed)	h	18632						24400			23900		21500			
Version "H" (High Speed)	h	12009						16275			11470		14638			

¹⁾ Depending on rated torque

²⁾ Please note the maximum permissible torque (T_{kmax}) of the coupling!

³⁾ The effects of permissible parasitic forces can be up to 1 % of nominal torque. Each type of irregular stress (Longitudinal or transverse force) is only permitted up to its specific load limit, provided none of the others will occur at the same time. If this condition is not met, the limit values must be reduced. If 50 % of Transverse load limit occur at the same time, only 50 % of Longitudinal load limit is permissible and the nominal (rated) torque must not be exceeded.

⁴⁾ The nominal torque must not be exceeded!

⁵⁾ Nominal life in operating hours, which is reached or exceeded by 90 % of a sufficiently large number of identical bearings before the first signs of material fatigue occur. The specified values are only valid if the load, speed, oscillation, shock and temperature limits are observed.

Dimensions 4503B..., Measuring ranges 0,2 / 0,5 / 1 / 2 and 5 / 10 and 20 N·m

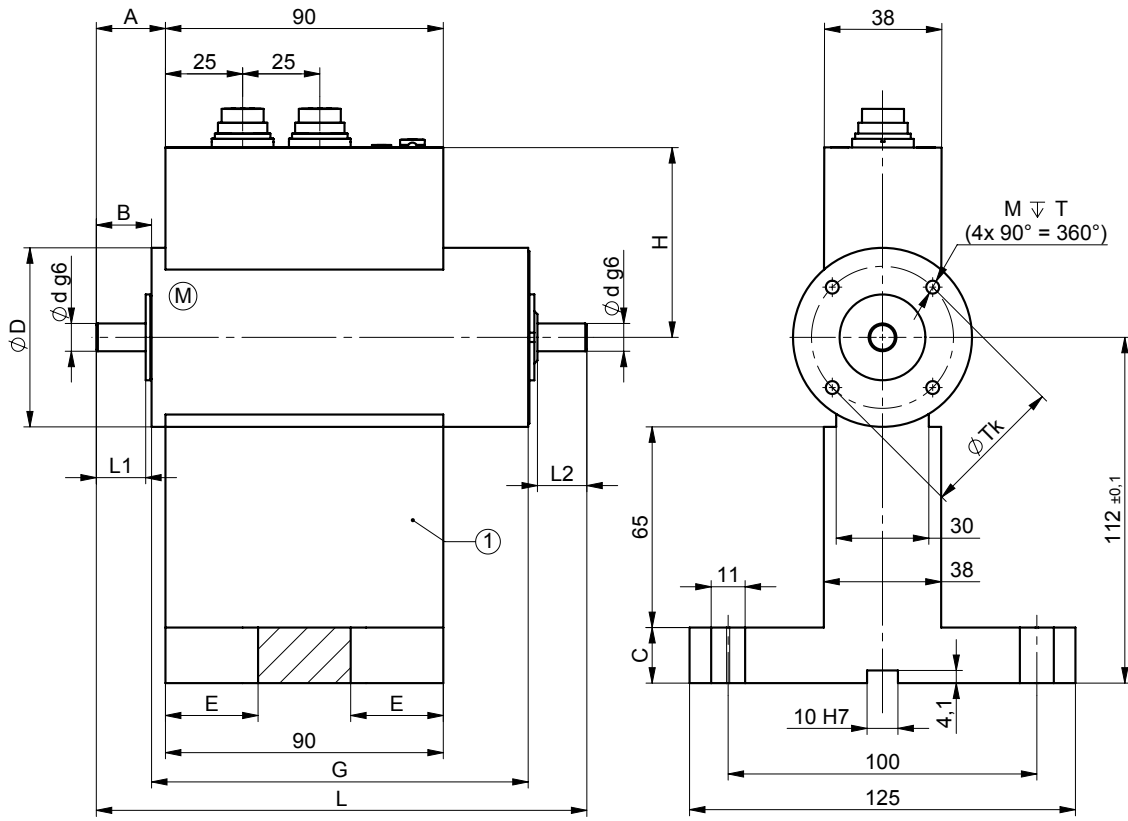


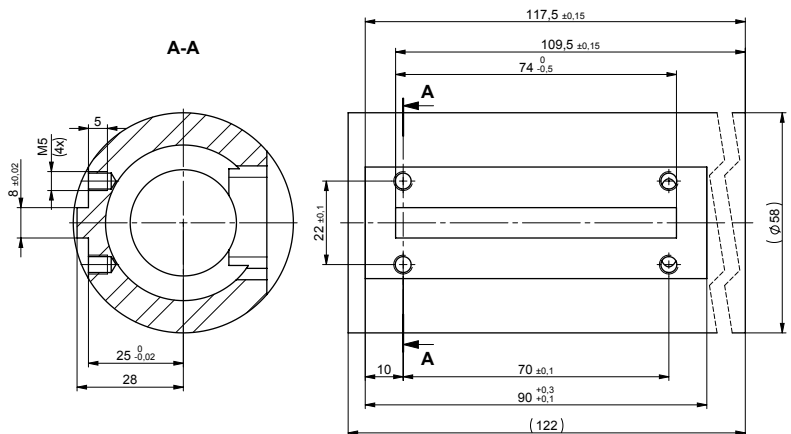
Fig. 1: Type 4503B... Size 1 and 2
All dimensions without tolerances comply with ISO 2768-mH

① = Option mounting base "GU"
Ⓜ = Measuring end

Dimensions size 1 and 2 in mm

Size	1			2	
	0,2	0,5	1	2 / 5	10 / 20
Rated torque N·m					
L		159		163	167
L1		16		18	20
L2		16		18	20
øD		58		58	58
ød g6		9		10	12
A		22,5		24,5	26,5
B		18		20	22
C		18		18	
E		30		30	
G		122		122	
H		61,5		61,5	
øTk		46		46	
M		M5 (4x90 °)		M5 (4x90 °)	
T		6 deep		6 deep	

Dimensions for mounting base (GU)



Connecting dimensions for mounting base	Size 1 and 2
N·m	Tightening torque
0,2 / 0,5 / 1	6 N·m (strength class of the screw: 8.8)
2 / 5	
10 / 20	

All dimensions without tolerances comply with ISO 2768-mH

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Dimensions 4503B..., Measuring ranges 50 / 100 N·m

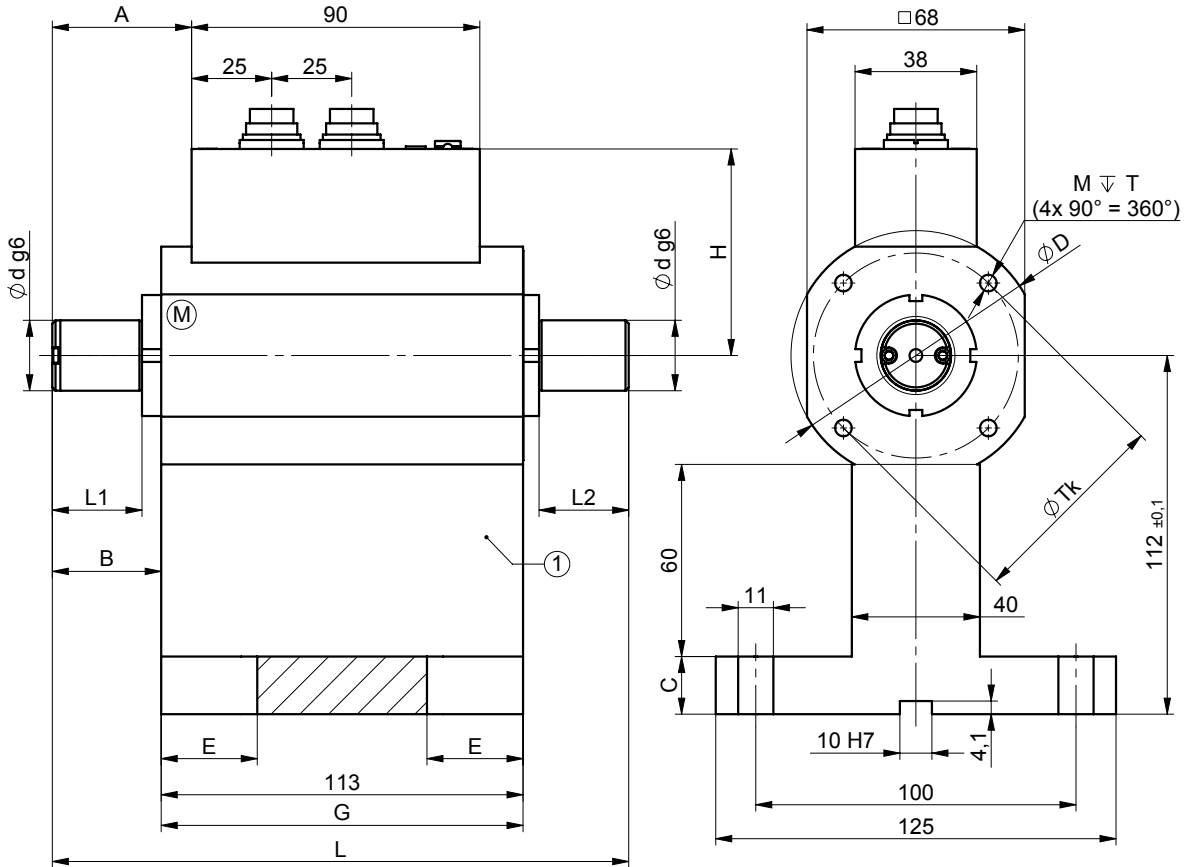


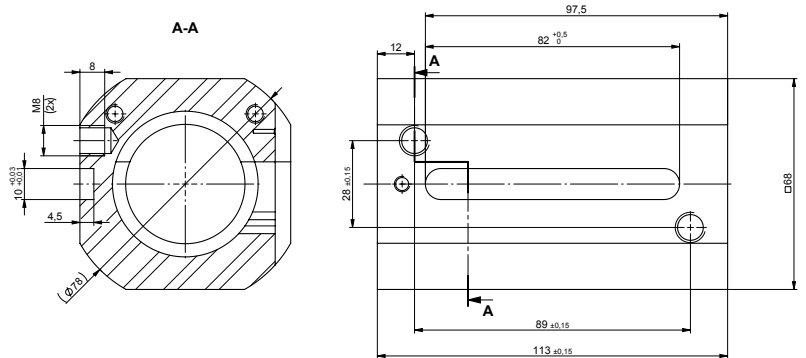
Fig. 2: Type 4503B... Size 3
All dimensions without tolerances comply with ISO 2768-mH

① = Option mounting base "GU"
Ⓜ = Measuring end

Dimensions size 3 in mm

Size	3
Rated torque N·m	50 / 100
L	180
L1	28
L2	28
$\varnothing D$	78
$\varnothing d g6$	22
A	43,5
B	34
C	18
E	30
G	113
H	64,5
$\varnothing T_k$	64
M	M6 (4x90°)
T	12 deep

Dimensions for mounting base (GU)



Connecting dimensions for mounting base	Size 3
N·m	Tightening torque
50	25 N·m
100	(strength class of the screw: 8.8)

All dimensions without tolerances comply with ISO 2768-mH

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Dimensions 4503B..., Measuring ranges 200 / 500 / 1 000 N·m

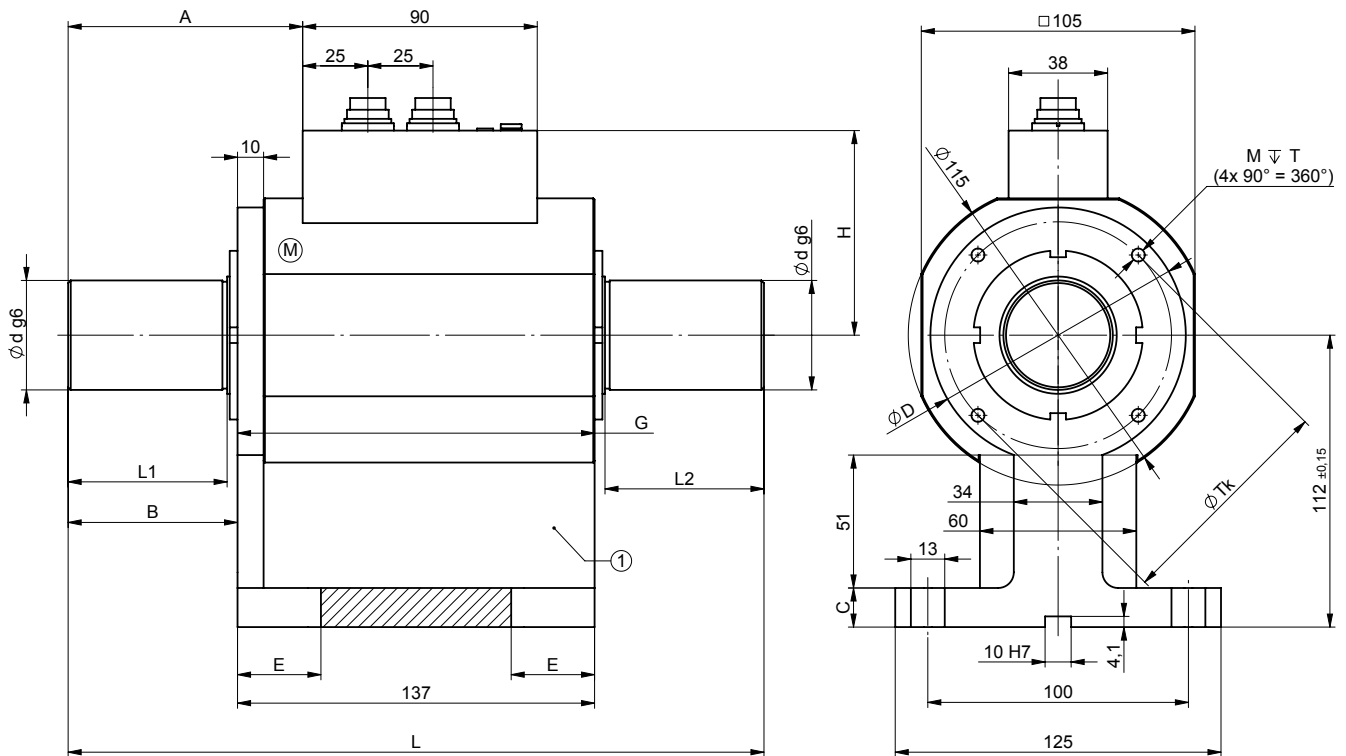


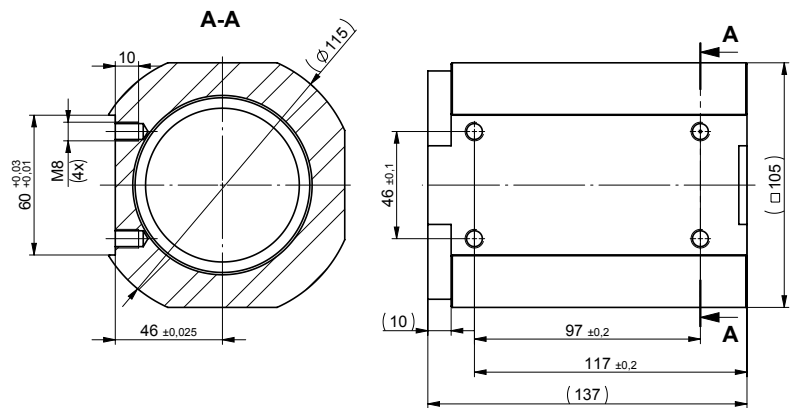
Fig. 3: Type 4503B... size 4
All dimensions without tolerances comply with ISO 2768-mH

Ⓛ = Option mounting base "GU"
Ⓜ = Measuring end

Dimensions size 4 in mm

Size	4
Rated torque N·m	200 / 500 / 1 000
L	267
L1	61
L2	61
øD	98
ød g6	42
A	90
B	65
C	15
E	32
G	137
H	78,5
øTk	87
M	M6 (4x90°)
T	12 deep

Dimensions for mounting base (GU)



Connecting dimensions for mounting base	Size 4
N·m	Tightening torque
200	25 N·m (strength class of the screw: 8.8)
500	
1 000	

All dimensions without tolerances comply with ISO 2768-mH

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Dimensions 4503B..., Measuring ranges 2 000 / 5 000

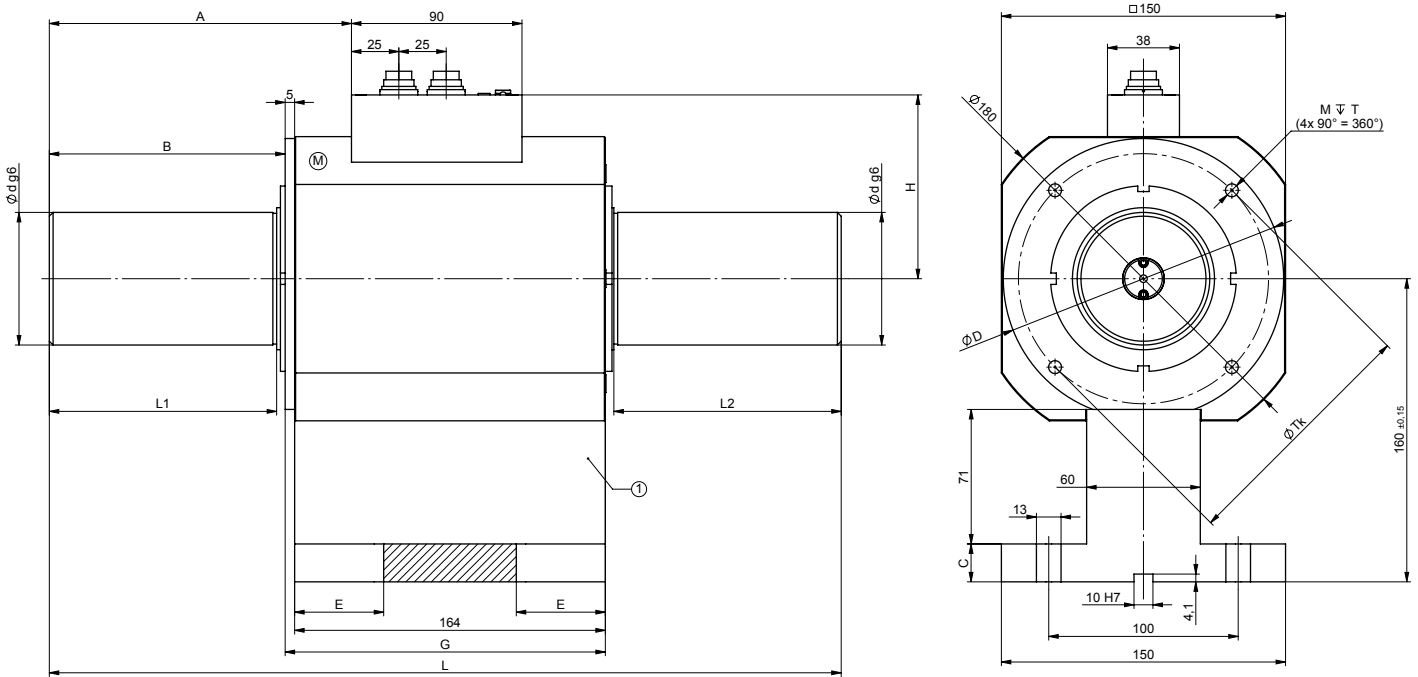


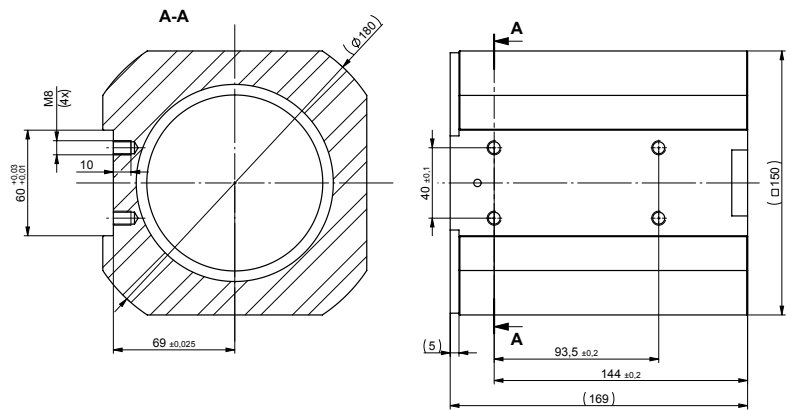
Fig. 4: Type 4503B... Size 5
All dimensions without tolerances comply with ISO 2768-mH

① = Option mounting base "GU"
(M) = Measuring end

Dimensions size 5 in mm

Size	5
Rated torque N·m	2 000 / 5 000
L	418
L1	120
L2	120
ØD	143
Ød g6	70
A	159,5
B	124,5
C	20
E	47
G	169
H	97
ØTk	132
M	M8 (4x90°)
T	16 deep

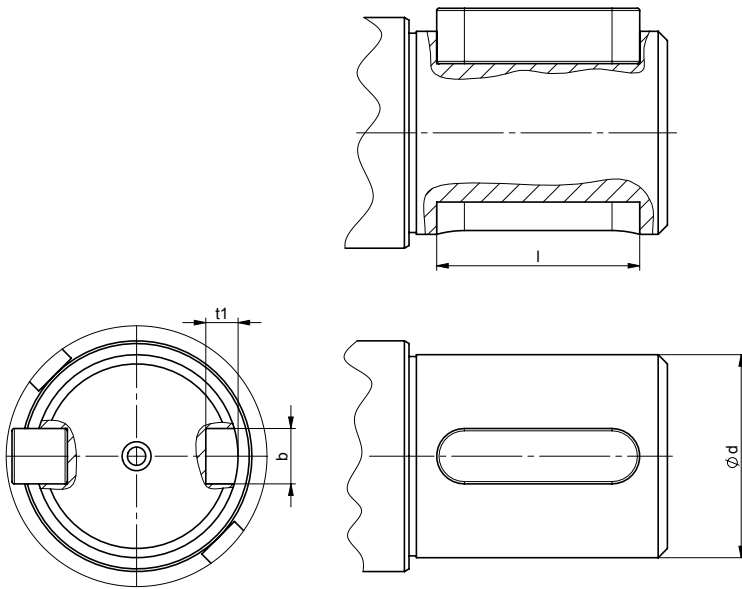
Dimensions for mounting base (GU)



Connecting dimensions for mounting base	Size 5
N·m	Tightening torque
2 000	25 N·m
5 000	(strength class of the screw: 8.8)

All dimensions without tolerances comply with ISO 2768-mH

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Dimensions feather key groove acc. to DIN 6885-1 (option P1)

Dimensions in mm

Size		1			2		3	4	5
Rated torque N·m		0,2	0,5	1	2 / 5	10 / 20	50 / 100	200 / 500 / 1 000	2 000 / 5 000
$\varnothing d_{g6}$	mm	9			10	12	22	42	70
b^{p9}	mm	3			3	4	6	12	20
t1	mm	1,8 ^{+0,1}			1,8 ^{+0,1}	2,5 ^{+0,1}	3,5 ^{+0,1}	5 ^{+0,2}	7,5 ^{+0,2}
l	mm	12 ^{+0,2}			14 ^{+0,2}	16 ^{+0,2}	22 ^{+0,2}	50 ^{+0,3}	110 ^{+0,3}

Feather key according to DIN 6885-1

Mounting torque sensor Type 4503B... between drive and brake

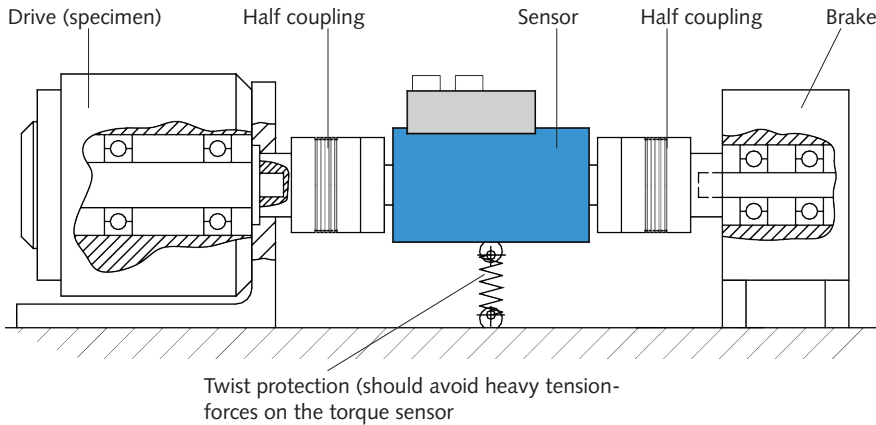


Fig. 5: Installation without holding bracket or housing base (GU).

Mounting torque sensor Type 4503B... with holding bracket (GU) or housing base

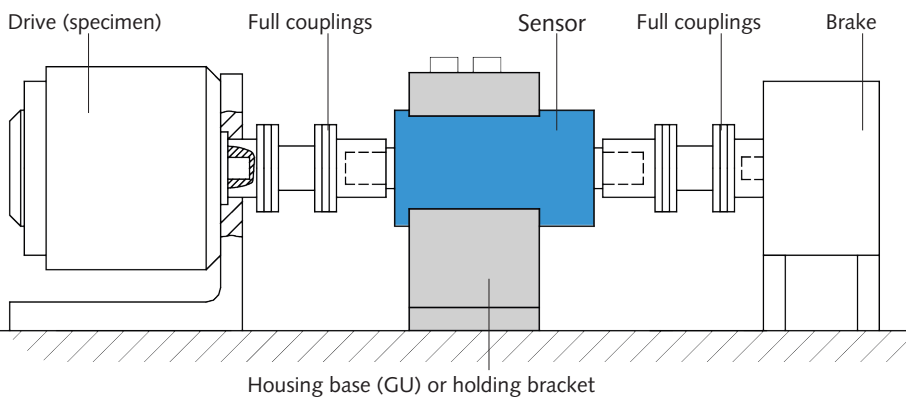
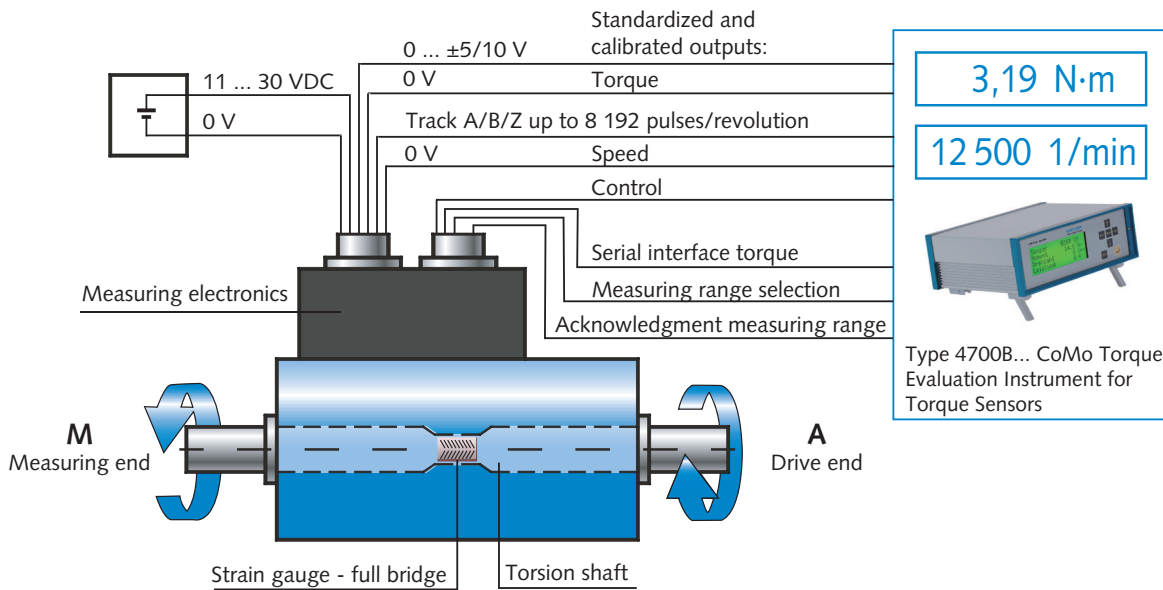


Fig. 6: Installation with holding bracket or housing base (GU).

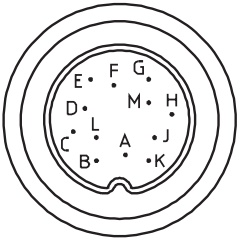
Principle of function



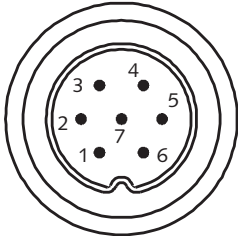
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Electrical connections

Pin allocation of the 12 Pin built-in standard connector

	Function	PIN	Description
	Supply voltage	F A	+U _B GND 11 ... 30 VDC, power consumption <10 W Ground relating to +U _B
	Shield	M	In sensor connected to housing
	Torque output	C	U _A Voltage output ±5/10 VDC at ±M _{nom} at >2 kΩ 5/10 VDC at control signal activation
		D	AGND Ground relating to U _A
	Speed-/angle of rotation pulses	H	Track A Active, TTL level
		G	Track B Active, TTL level, 90 ° displaced only option H, W
		J	Track Z Active, TTL level, reference pulse only option H, W
	100 % control input	K	Control Off: 0 ... 2 VDC On: 3,5 ... 30 VDC R _K = 10 kΩ
	RS-232C interface (CoMo Torque)	B	TXD Digital send path to the CoMo Torque
		L	RXD Digital receive path
	Digital ground potential	E	DGND Ground relating to speed- or angle of rotation pulses, control input, digital connection to RS-232C

Pin allocation of the 7 Pin built-in connector for range switch

	Function	PIN	Description
	Measuring range selection	1	Amplification Normal (1:1) with 0 ... 2 VDC Extended (1:x) with 3,5 ... 30 VDC
	100 % control input	4	Control Off: 0 ... 2 VDC On: 3,5 ... 30 VDC
		7	OGND Opto isolated ground for measuring range selection and control input
	RS-232C interface	5	TXD Serial send path of the torque sensor
		6	RXD Serial receive path of the torque sensor
		3	DGND Ground relating the RS-232C interface
	Scaling selector switch Acknowledgment output	2	ACK 0 VDC at normal (1:1) 24 VDC at (1:x)

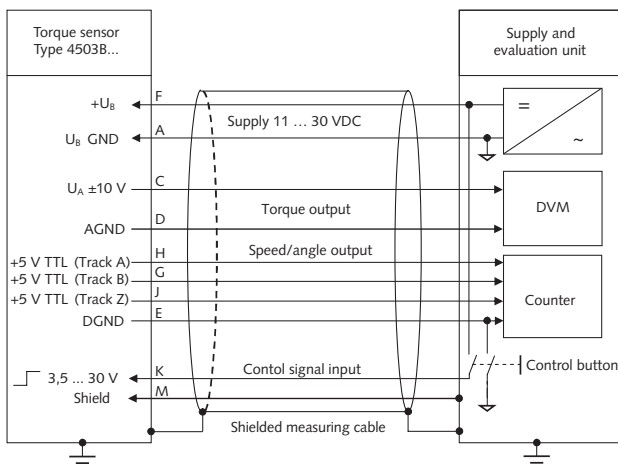


Fig. 5: Connection diagram of 12 pin built-in connector (standard)

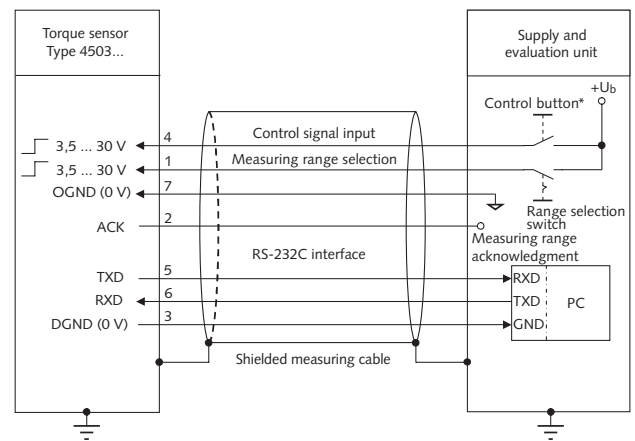


Fig. 6: Connection diagram of 7 pin built-in connector



U_B GND (A) and AGND (D) must not be connected (electronics can be damaged).
It is recommended to use a differential amplifier input for the output U_A/AGND.

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Included accessories

- USB Cable

Type/Art. No.

55115378

Ordering keyType 4503B **Optional accessories**

- Mounting base "GU", for measuring ranges 0,2 ... 20 N·m 18030861
- Mounting base "GU", for measuring ranges 50 ... 100 N·m 18030862
- Mounting base "GU", for measuring ranges 200 ... 1 000 N·m 18030863
- Mounting base "GU", for measuring ranges 2 000 ... 5 000 N·m 18030864
- Female connector with solder eye 12 pin 18008371
- Female connector with solder eye 7 pin 18008363
- Connection cable, 5 m, 12 pin 18008935
- Connection cable, 5 m, 12 pin – open ends 18008943
- Connection cable, 5 m, 7 pin – open ends 18008996
- Connection cable 2,5 m, 12 pin – CoMo Torque 18008967
- Connection cable 5 m, RS-232C 7 pin/D-Sub 9 pin 18008994
- ControlMonitor CoMo Torque Evaluation instrument for torque sensors 4700B...

Measuring ranges in N·m

0,2	0,2
0,5	0,5
1	001
2	002
5	005
10	010
20	020
50	050
100	100
200	200
500	500
1 000	1K0
2 000	2K0
5 000	5K0

Pulses per revolution

Low speed 60	L
High speed up to 2 x 8 192 + Z	H
Low speed up to 2 x 8 192 + Z	W

Feather key groove

Without	P0
With	P1

Output signal

Voltage ±5 VDC and Frequency 100 ±40 kHz	00
Voltage ±10 VDC and Frequency 100 ±40 kHz	B1

Calibration

WKS 1 – single range	KA0
WKS 1 – dual range 1:1 and 1:10	KA1
WKS 1 – dual range 1:1 and 1:5	KA2
WKS 2 – single range	WA0
WKS 2 – dual range 1:1 and 1:10	WA1
WKS 2 – dual range 1:1 and 1:5	WA2
DAkks 5 – single range, 5 measuring point	DK5
DAkks 8 – single range, 8 measuring point	DK8
DAkks 5 – dual range, 5 measuring point 1:1 and 1:10	D51
DAkks 5 – dual range, 5 measuring point 1:1 and 1:5	D52
DAkks 8 – dual range, 8 measuring point 1:1 and 1:10	D81
DAkks 8 – dual range, 8 measuring point 1:1 and 1:5	D82

Cable according to the data sheet 000-615.

Definition of calibration terms:

- **WKS 1:** Works calibration at 5 points right, 3 points left
- **WKS 2:** Works calibration at 5 points right and left, and repeat series
- **DAkks:** Calibration per DIN 51309

Our calibration service D-K-15127-02-00 provides traceable calibrations for torque sensors from all manufacturers.

Order example:**Type 4503B050LP000KA0**

Torque sensor with 1 measuring range: rated torque 50 N·m: **050**, version **L**: max. speed 12 000 min⁻¹, without feather key groove : **P0**, Standard output signal ±5 VDC and frequency 100 ±40 kHz: **00**, calibration WKS1 single range: **KA0**